

# Work Order ID 131488

\*131488\*

Page 1

Friday, April 10, 2015 7:54:48 AM

Item ID: D206-628-033RLC

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Start Date: 4/10/2015 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 4/10/2015 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 15-04-10 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description                                            | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---------------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| <b>Draw Nbr</b>                | <b>Revision Nbr</b>                                                 |                      |         |        |              |               |               |                  |                |
| N/A                            | Rev N/A                                                             |                      |         |        |              |               |               |                  |                |
| 100                            | Document Control                                                    | 0.00                 |         |        |              |               |               |                  |                |
| <b>*100*</b>                   | DOCUMENT CONTROL                                                    |                      |         |        |              |               |               |                  |                |
| DC                             | Memo                                                                | 0.00                 |         |        |              |               |               |                  |                |
| Doc.Control -USB or Paperwork  | Photocopy blue file and type labels as per PPP D206-628-033 CHG 003 |                      |         |        |              |               |               |                  |                |
| 110                            | Pick Kit                                                            | 0.00                 |         |        |              |               |               |                  |                |
| <b>*110*</b>                   |                                                                     |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                                                | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      |                                                                     |                      |         |        |              |               |               |                  |                |
| 120                            | QC4- 100% Inspect kits for completeness                             | 0.00                 |         |        |              |               |               |                  |                |
| <b>*120*</b>                   |                                                                     |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                                | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                                     |                      |         |        |              |               |               |                  |                |

DAS  
6  
9-89

DAS  
27  
9-89

IX APR 29 2015

DAS  
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9-89

DAS  
26  
9-89

DAS  
27  
9-89

may 4/2015

**Work Order ID 131488**

Friday, April 10, 2015 7:54:48 AM

**\*131488\***

Page 2

Item ID: D206-628-033RLC

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Start Date: 4/10/2015 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 4/10/2015 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                               | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | Packaging                                              | 0.00                 |         |        |              |               |               |                  |                |
| <b>*130*</b>                   |                                                        |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                                   | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Identify and pack for shipping as per PPP D206-628-033 |                      |         |        |              |               |               |                  |                |
|                                | Location: _____                                        |                      |         |        |              |               |               |                  |                |
|                                | PPP Rev: _____                                         |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release            | 0.00                 |         |        |              |               |               |                  |                |
| <b>*140*</b>                   |                                                        |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                   | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                        |                      |         |        |              |               |               |                  |                |

DAS  
6  
9-89

SEP 23 2015

15/9/23 DJ

SH 20150923

# Picklist Print

Friday, April 10, 2015 7:54:54 AM

Page 1

Work Order ID: 131488

\*131488\*

Parent Item: D206-628-033RLC

\*D206-628-033RLC\*

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Start Date: 4/10/2015

Required Date: 4/10/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.09.23 NEW ISSUE LL VERF:DD

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

AN4C14A

Purchased

No

110

Each

113.0000

8

8

**\*AN4C14A\***

Bolt

\*\*

DAS  
6  
9-89

DAS  
26  
9-89

Location

Loc Qty

Loc Code

FG

25

118706

20

123021

5

ST312A

50

131677

50

ST344

38

m130716

13

m131452

25

8

DAS  
27  
9-89

AN4C15A

Purchased

No

110

Each

77.0000

4

4

**\*AN4C15A\***

Bolt

\*\*

132189

Location

Loc Qty

Loc Code

FG

10

120360

10

ST343

67

M130716

50

M131377

17

DAS  
27  
9-89

DAS  
26  
9-89

MAY 01 2015

# Picklist Print

Friday, April 10, 2015 7:54:54 AM

Work Order ID: 131488

**\*131488\***

Parent Item: D206-628-033RLC

**\*D206-628-033RLC\***

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Start Date: 4/10/2015

Required Date: 4/10/2015

Start Qty: 1.00

Required Qty: 1.00

D2731-3 Manufactured No

110 Each

55.0000 4 4

**\*D2731-3\***

Mounting Lug

\*\*

DAS  
6  
9.89

DAS  
26  
9.89

Location

Loc Qty

Loc Code

ST520

51

119211

3

123541

48

ST538

4

126661

4

4

DAS  
27  
9.89

D2732 Manufactured No

110 f

612.0000 2 2

**\*D2732\***

Rubber Cushion (\$per foot)

\*\*

DAS  
6  
9.89

DAS  
26  
9.89

Location

Loc Qty

Loc Code

ST412

421

117118

421

ST639

191

117118

191

2

APR 29 2015

DAS  
27  
9.89

8 x D2732-030

D2842-041 Manufactured No

110 Each

4.0000 1 1

**\*D2842-041\***

Step Assembly, 206 Float

\*\*

131491

*[Signature]*

Location

Loc Qty

Loc Code

FG

4

124131

4

DAS  
6  
9.89

DAS  
27  
9.89

# Picklist Print

Friday, April 10, 2015 7:54:54 AM

Work Order ID: 131488

**\*131488\***

Parent Item: D206-628-033RLC

**\*D206-628-033RLC\***

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Start Date: 4/10/2015

Required Date: 4/10/2015

Start Qty: 1.00

Required Qty: 1.00

D3394-041

Manufactured No

110 Each

70.0000

4 4

**\*D3394-041\***

Lug

\*\*

DAS  
6  
9-89

DAS  
27  
9-89

Location

Loc Qty

Loc Code

ST528

66

124892

24

129578

40

74505

2

ST538

4

126662

4

2  
2

MS21043-4

Purchased No

110 Each

1,125.000

12 12

**\*MS21043-4\***

Nut

\*\*

DAS  
6  
9-89

DAS  
27  
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

395

m128798

395

ST304

690

m128818

34

m131697

656

12

NAS1149C0432R

Purchased No

110 Each

3,629.000

24 24

**\*NAS1149C0432R\***

WASHER

\*\*

DAS  
6  
9-89  
APR 29 2015

DAS  
27  
9-89

Location

Loc Qty

Loc Code

GA

2288

m125807

476

m131467

1812

ST271

1341

m131452

1341

24

Friday, April 10, 2015 7:54:54 AM

Shop Packet Print

# Picklist Print

Friday, April 10, 2015 7:54:54 AM

Work Order ID: 131488

**\*131488\***

Parent Item: D206-628-033RLC

**\*D206-628-033RL C\***

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Start Date: 4/10/2015

Required Date: 4/10/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1515H3

Purchased

No

110

Each

555.0000

3

3

**\*NAS1515H3\***

Washer

\*\*

DAS  
6  
9-89

DAS  
26  
9-89

Location

Loc Qty

Loc Code

FG

10

123301

10

GA

44

m129521

44

ST266

501

m128635

13

m131697

488

3

NAS1515H4L

Purchased

No

110

Each

337.0000

21

21

**\*NAS1515H4I \***

Washer

\*\*

DAS  
6  
9-89

APR 29 2015

Location

Loc Qty

Loc Code

FG

2

103691

2

ST260a

335

m131026

96

m131624

8

m131697

231

21

DAS  
26  
9-89

**5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST**

| Qty<br>-013 | Qty<br>-014 | Qty<br>-023 | Qty<br>-024 | Qty<br>-033 | Qty<br>-034 | Part Number   | Description                        |
|-------------|-------------|-------------|-------------|-------------|-------------|---------------|------------------------------------|
| X           |             |             |             |             |             | D206-628-013  | 206 A/B FLOAT STEP INST. LH        |
|             | X           |             |             |             |             | D206-628-014  | 206 A/B FLOAT STEP INST. RH        |
|             |             | X           |             |             |             | D206-628-023  | 206 L/L1/L3/L4 FLOAT STEP INST. LH |
|             |             |             | X           |             |             | D206-628-024  | 206 L/L1/L3/L4 FLOAT STEP INST. RH |
|             |             |             |             | X           |             | D206-628-033  | 407 FLOAT STEP INST. LH            |
|             |             |             |             |             | X           | D206-628-034  | 407 FLOAT STEP INST. RH            |
|             |             |             |             | 4           | 4           | D2731-3       | MOUNTING LUG                       |
| 4           | 4           | 4           | 4           |             |             | D2731-7       | MOUNTING LUG                       |
| 8           | 8           | 8           | 8           | 8           | 8           | D2732-030     | RUBBER CUSHION                     |
| 1           |             |             |             |             |             | D2841-041     | FLOAT STEP ASSEMBLY LH             |
|             | 1           |             |             |             |             | D2841-042     | FLOAT STEP ASSEMBLY RH             |
|             |             | 1           |             | 1           |             | D2842-041     | FLOAT STEP ASSEMBLY LH             |
|             |             |             | 1           |             | 1           | D2842-042     | FLOAT STEP ASSEMBLY RH             |
|             |             | 2           | 2           | 2           | 2           | D2844-1       | ARM                                |
|             |             | 1           | 1           | 1           | 1           | D2844-3       | ARM                                |
| 2           | 2           |             |             |             |             | D2845         | ARM                                |
|             |             |             |             | 4           | 4           | D3394-041     | MOUNTING LUG                       |
|             |             |             |             | 4           | 4           | *D3394-1      | *LUG                               |
| 4           | 4           |             |             | 8           | 8           | *MS35489-93   | *GROMMET                           |
| 4           | 4           | 4           | 4           |             |             | D3394-043     | MOUNTING LUG                       |
| 4           | 4           | 4           | 4           |             |             | *D3394-3      | *LUG                               |
| 8           | 8           | 8           | 8           |             |             | *MS35489-93   | *GROMMET                           |
| 1           | 1           |             |             |             |             | D4064-041     | MOUNTING LUG                       |
| 1           | 1           |             |             |             |             | *D4064-1      | *LUG                               |
| 2           | 2           |             |             |             |             | *MS35489-93   | *GROMMET                           |
| 2           | 2           | 3           | 3           | 3           | 3           | AN3C4A        | BOLT                               |
| 4           | 4           |             |             |             |             | AN4C13A       | BOLT                               |
| 4           | 4           | 4           | 4           | 8           | 8           | AN4C14A       | BOLT                               |
| 4           | 4           | 8           | 8           | 4           | 4           | AN4C15A       | BOLT                               |
| 2           | 2           | 3           | 3           | 3           | 3           | NAS1149C0363R | WASHER (OR AN960C10)               |
| 16          | 16          |             |             |             |             | NAS1149C0463R | WASHER (OR AN960C416)              |
| 8           | 8           | 24          | 24          | 24          | 24          | NAS1149C0432R | WASHER (OR AN960C416L)             |
| 24          | 24          | 24          | 24          | 24          | 24          | NAS1515H4L    | WASHER                             |
| 12          | 12          | 12          | 12          | 12          | 12          | MS21043-4     | NUT                                |
| 2           | 2           | 3           | 3           | 3           | 3           | NAS1515H3     | WASHER                             |

\*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

**5.3 QUICK RELEASE PIP PIN KIT**

| Qty<br>-011 | Part Number | Description               |
|-------------|-------------|---------------------------|
| X           | DSI9235-011 | QUICK RELEASE PIP PIN KIT |
| 4           | BLRS-020    | QUICK RELEASE PIN         |

| D206-628-023 | D206-628-024 | D206-628-033 | D206-628-034 | Part Number       | Description                |
|--------------|--------------|--------------|--------------|-------------------|----------------------------|
| 2            | 2            | 2            | 2            | D2844-1           | ARM                        |
| 1            | 1            | 1            | 1            | D2844-3           | ARM                        |
| 3            | 3            | 3            | 3            | AN3C4A            | BOLT                       |
| 3            | 3            | 3            | 3            | NAS1149C<br>0363R | WASHER<br>(or<br>AN960C10) |
| 3            | 3            | 3            | 3            | NAS1515H<br>4L    | WASHER                     |

A large, handwritten signature or scribble in black ink, consisting of several loops and a long horizontal stroke, positioned below the table.



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**\*131488\***

Page 1

Item ID: D206-628-033RLC

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Start Date: 4/10/2015 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 4/10/2015 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: *MLJ*

Date: *15-04-10* Tooling:

Date:

Run Start **\*NR1\***

QC:

Date: SPC (Y/N):

Date:

Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Document Control

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy blue file and type labels as per PPP D206-628-033 CHG 003

*DAS  
6  
9-89*

*MLJ* APR 29 2015

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

APR 29 2015

*DAS  
6  
9-89*

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control